

More Precision

thermolMAGER TIM // Compact thermal imaging cameras





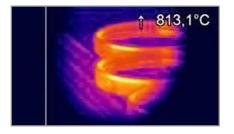
thermolMAGER TIM M1

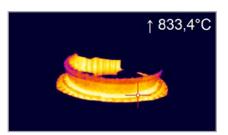
Short wavelength infrared camera for high temperature measurements of metal surfaces

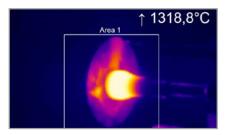
- Highly dynamic CMOS detector with optical resolution up to 764 x 480 pixels
- Very large temperature measuring range (without sub-ranges) from 450°C to 1800°C
- Frame rates up to 1kHz for fast processes
- Real time output of the center pixel up to 1kHz via process interface (PIF)
- License-free analysis software and complete SDK included

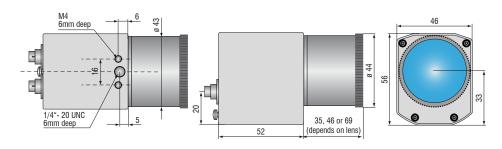
Software

- Display of the thermal image in real time with recording function (video, snapshot)
- Complete set up of parameters and remote control of the camera
- Detailed analysis of fast, thermodynamic processes
- Output of analog temperature or alarm values via the process interface
- Digital communication via RS232 or DLL for software integration









Model	TIM	M1					
Optical resolution	764 x 480 pixels @ 32Hz 382 x 288 72 x 56 pixels @ 1kHz 764 x 8 pix						
Temperature ranges	450°C $^{5)}$ to 1800°C (27Hz mode) \mid 500°C $^{5)}$ to 1800°C (80Hz mode) \mid 500°C $^{5)}$	Hz and 32Hz mode) 600°C ⁵⁾ up to 1800°C (1kHz mode)					
Spectral range	0.85 to	1.1µm					
Frame rate	Up to 1kHz / 1ms real-time analog output (0	0 - 10 V) from 8 x 8 pixels (freely selectable)					
System accuracy	±1% of reading (object	temperature < 1400°C)					
Lenses	FOV @ 764 x 480 px: 39° x 25° (f = 16mm) ¹⁾ 26° x 16° (f = 25mm) ²⁾ 13° x 8° (f = 50mm) ³⁾ 9° x 5° (f = 75mm) ⁴⁾	FOV @ 382 x 288 px: 20° x 15° (f = 16mm) 1) 13° x 10° (f = 25mm) 2) 7° x 5° (f = 50mm) 3) 4° x 3° (f = 75mm) 4)					
Thermal sensitivity (NETD)	< 1K (700°C)	< 2K (1000°C)					
Detector	CMOS (15µ	m x 15µm)					
Outputs/digital	USB 2.0 / optional GigE						
Standard process interface (PIF)	0-10V input, digital input (max. 24V), 0-10V output						
Industry process interface (PIF)	2x 0-10V inputs, digi 3x 0-10V outputs, 3x relays (0						
Cable length (USB)	1m (standard 5m and 10m also as high tem						
Power supply	USB po	owered					
Tripod mount	1/4-20	UNC					
Protection class	IPe	57					
Ambient temperature range	5°C to	50°C					
Storage temperature	-40°C to	o 70°C					
Relative humidity	20 to 80%, nor	n-condensing					
Vibration	IEC 60068-2-6 (sinus-shaped) / IE	C 60068-2-64 (broadband noise)					
Shock	IEC 60068-2-27	(25g and 50g)					
Housing (size)	46mm x 56n	nm x 90mm					
Weight	320g, in	cl. lens					

PC requirements: minimum 1.5GHz, 1GB RAM, Windows XP SP 2 or Windows 7

Scope of supply

TIM M1

- TIM process camera
- incl. a selectable lens
- Lens cap incl. protective window
- Instruction Manual
- USB cable 1m
- Software for real-time processing and analyzing thermal images
- Tripod mount
- PIF cable incl. terminal block (1m)
- Aluminum case
- Optional:

Cooling Jacket, high temperature cable

¹⁾ Please note: measurement accuracy can be out of specification with distances below 200mm

²⁾ Please note: measurement accuracy can be out of specification with distances below 500mm
³⁾ Please note: measurement accuracy can be out of specification with distances below 1500mm

⁴⁾ Please note: measurement accuracy can be out of specification with distances below 2000mm ⁵⁾ +75°C higher initial temperature with lenses providing a focal length of f= 50 mm and f=75 mm

thermolMAGER TIM M-1-N1064

Special model with laser blocking filter at wavelength of 1064nm

- Measurement during active laser (neodymium-YAG laser)
- High measurement speeds up to 1kHz

thermoIMAGER TIM M-1-B880

Special model with blocking filter from 1000nm to 1200nm (focal length of only 25mm)

For neodymium-YAG laser types and diode laser types

0 ± 8nm						
0 ± 8nm						
0 ± 8nm						
IEC 60068-2-27 (25g and 50g)						

PC requirements: minimum 1.5GHz, 1GB RAM, Windows XP SP 2 or Windows 7 & 10

Scope of supply

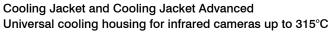
TIM M1

- TIM process camera incl. a selectable lens
- Lens cap incl. protective window
- Instruction Manual
- USB cable 1m

- Software for real-time processing and analyzing thermal images
- Tripod mount
- PIF cable incl. terminal block (1m)
- Aluminum case
- Optional: Cooling Jacket, high temperature cable

¹⁾ Please note: measurement accuracy can be out of specification with distances below 500mm

 $^{^{2)}}$ +75°C higher initial temperature with lenses providing a focal length of f= 50mm and f=75mm



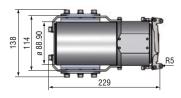
- Ambient operating temperatures up to 315°C
- Also available with protection housing and cooling function up to 180°C
- Air/Water cooling with integrated air purging and optional protective windows
- Modular design for easy fitting of different devices and lenses
- Easy sensor removal on site due to quick-release chassis
- Integration of additional components like TIM NetBox, USB Server Gigabit and Industrial Process Interface (PIF) in the extended version



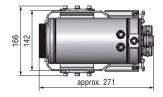
Model	Cooling Jacket	Cooling Jacket Advanced Standard	Cooling Jacket Advanced Extended
Protection class	IP65	IP65	IP65
Ambient temperature range	up to 180°C	up to 315°C 1)	up to 315°C 1)
Relative humidity	10 to 95%, non-condensing	10 to 95%, non-condensing	10 to 95%, non-condensing
Material (housing)	V2A	V2A	V2A
Dimensions	237mm x 117mm x 138mm	271mm x 166mm x 182mm	426mm x 166mm x 182mm
Weight	4.5kg	5.7kg	7.8kg
Air purge collar	G1/4" internal thread G3/8" external thread	G1/4"internal thread G3/8" external thread	G1/4" internal thread G3/8" external thread
Cooling water fittings	G1/4" internal thread G3/8" external thread	G1/4" internal thread G3/8" external thread	G1/4" internal thread G3/8" external thread
Cooling water pressure	max. 15 bar (217 psi)	max. 15 bar (217 psi)	max. 15 bar (217 psi)
Scope of supply	 Cooling Jacket, consisting of housing and chassis 	Cooling Jacket Advanced, consisting of housing with mounting angle, chassis Assembly instructions Focusing unit or front attachment 2)	Cooling Jacket Advanced, consisting of housing with mounting angle, chassis Mounting accessories for TIM NetBox or USB Server Gigabit and Industry PIF Assembly instructions Focusing unit or front attachment ²

¹⁾ Cable for up to 250°C ambient temperature as well as cable cooling for up to 315°C available.

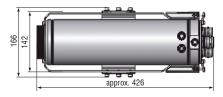
Cooling Jacket

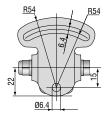


Cooling Jacket Advanced – Standard version

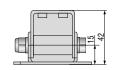


Cooling Jacket Advanced – Extended version











TM-MB-TIM adjustable mounting foot

TM-PH-TIM protection housing incl. mounting foot

²⁾ Must be ordered separately.

thermoIMAGER TIM USB Server Gigabit Simple cable extension for the thermoIMAGER TIM series and pyrometers

- Fully compatible with USB 2.0, data transfer rate 1.5/12/480mbps, USB transfer modes: Control, Bulk, Interrupt, Isochronous
- For all models in the thermolMAGER TIM series 1x TIM640, 1x TIM4xx, 2x TIM160, 1x TIM200
- Full TCP/IP support incl. routing and DNS
- Two independent USB ports
- Galvanic isolation 500V_{RMS} (network connection)
- Remote configuration via web-based management





Model	TIM USB Server Gigabit
USB ports	Two independent USB ports
USB speed	480Mbit/s
Network	10/100/1000 BaseT (max. 1000Mbit/s)
Power supply	Power over Ethernet (PoE) class 3 (6.49 - 12.95W) or via screw terminal DC 24V 48V (±10%)
Power consumption	External power supply (24V DC) without USB devices: typ. 120mA External power supply (24V DC) with 2 USB devices each 2.5W: typ. 420mA
Ambient temperature range	Storage: -40 85°C In operation, individually assembled: 0 50°C
Permissible relative humidity	0 - 95% (non-condensing)
Housing	Compact plastic housing for DIN rail mount, 105 x 75 x 22mm
Weight	200g
Scope of supply	1 x USB Server Gigabit 24V DC power supply unit Quick guide ¹⁾
USB protocols	USB 1.0 / 1.1 / 2.0 Control / Bulk / Interrupt / Isochronous
Protocols for direct network connection	TCP/IP: Socket Auxiliary protocols: ARP, DHCP, HTTP, PING Inventory keeping, group management

¹⁾ TIMConnect CD or Compact Connect CD: USB redirector | WuTility Management Tool | Operating instructions (DE/EN)

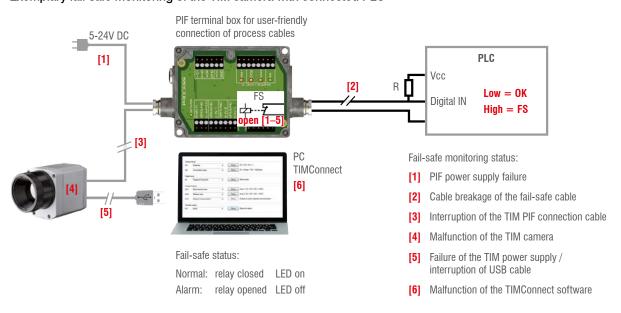
Industrial process interface

Camera and process control for use in industrial environments

- Industrial process interface with 3 analog / alarm outputs,2 analog inputs, 1 digital input, 3 alarm relays
- \blacksquare 500V ${\rm AC_{RMS}}$ galvanic isolation between TIM camera und process
- Separate fail-safe relay output
- TIM hardware with all cable connections and the
 TIMConnect software are permanently monitored during operation



Exemplary fail-safe monitoring of the TIM camera with connected PLC



Model	Industrial process interface
Protection class	IP65 (NEMA-4)
Ambient temperature range	-30°C to 85°C
Storage temperature	-30°C to 85°C
Relative humidity	10 to 95%, non-condensing
Vibration resistance	IEC 60068-2-6 (non-condensing)/ IEC 60068-2-64 (broadband noise)
Shock	IEC 60068-2-27 (25g and 50g)
Weight	610g (with 5m cable)
Cable length	5m, optional 10m and 20m or HT cable (180°C or 250°C)
Power supply	5 to 24VDC
LED indicators	2 green LEDs for voltage and fail safe / 3 red LEDs for alarm relay status
Insulation	500V AC _{RMS} between TIM camera und process
Outputs	3 analog / alarm outputs 3 alarm relays 1)
Inputs	2 analog inputs 1 digital input
Ranges	$0-10V \ (\text{for AO 1}-3)^{2} \ \ 0-30V \ / \ 400 \text{mA} \ (\text{for alarm relays DO1}-3) \ \ 0-10V \ (\text{for Al 1}-2) \ \ 24V \ (\text{for DI})$
Analog inputs	Emissivity setting Ambient temperature compensation Reference temperature Uncommitted value Flag control Triggered snapshots, triggered recordings, triggered line scan camera
Digital input	Flag control Triggered snapshots, triggered recordings, triggered line scan camera
Analog outputs	Main measuring range Measuring range Internal temperature Flag status Alarm Frame synchronization Fail safe External communication

¹⁾ active when AO1, 2 or 3 is / are programmed as alarm output 2) depends on supply voltage

thermolMAGER TIM NetPC / NetPCQ PC solution for thermolMAGER TIM applications

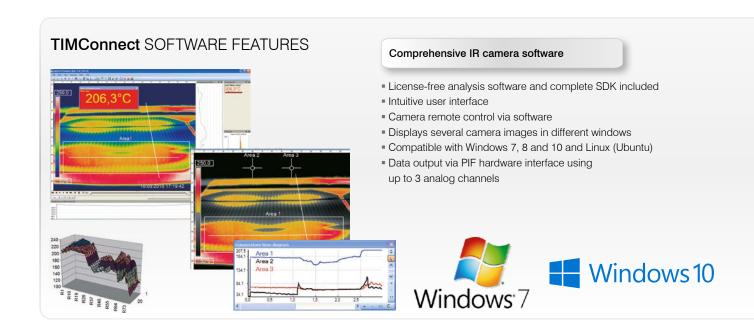
TIM NetPC is a professional, embedded industrial PC solution with passive cooling (fanless) for thermolMAGER applications and is suitable for top hat rail mounting. The NetPC and the TIM camera can be operated in combination as stand-alone system. Remote maintenance via Ethernet is possible. Data provided by the TIM camera can be stored directly on the NetPC where customer-specific software can also be installed. A recovery-stick is included in the scope of delivery.

- Supports all thermolMAGER TIM models
- Supports 120Hz (TIM 160), up to 80Hz (TIM 4x0), up to 32Hz (TIM 640) frame rates
- Including TIMConnect software
- Monitor via VGA (analog)
- Integrated watchdog feature
- Optional: up to 20m USB cable, high temperature USB cable, extendable up to 100m Ethernet cable (PoE)



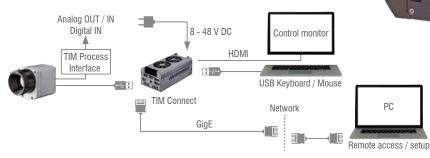
thermolMAGER TIM NetPC

Model	TIM NetPC	TIM NetPCQ						
Ambient temperature range	0 to 50°C							
Storage temperature	-20 to 60°C							
Relative humidity	10 to 95%, non-condensing							
Dimensions	165 x 65 x 130mm (W x H x D)							
Material (housing)	Anodized aluminum							
Weight	1000g							
Vibration	IEC-2-6: 3G, 11 - 200Hz, each axis							
Shock	IEC-2-27: 50G, 11ms, each axis							
Operating system	Windows 7	embedded						
Power supply	12 - 24	4V DC						
Power consumption	approx. 9.5W without	TIM [0.76 A with 12V]						
Cooling	passive cool	ling (fanless)						
Processor	Intel® Atom™ 2600 @ 2x1.6GHz Dual	Intel® Atom™ J1900 @ 4x2.4GHz						
Hard drive	integrated	64GB SSD						
RAM	2GB DDR3 R	RAM 800MHz						
Ports	1Gbit/s (GigE), 2 x RS 232, 4 x USB 2.0, VGA 1 GigE, 2 x RS232 / 485, 3 x USB 2.0, 1 x USB 3.0							
Additional functions	1x status LED							



thermolMAGER TIM NetBox Miniature PC for thermolMAGER TIM series

- Can be integrated into CoolingJacket Advanced Extended
- Miniature PC for TIM 160/4x0 standalone mode for cable extension
- Supports 120Hz (TIM 160 up to 70Hz (TIM 4x0) frame rate, 32Hz (TIM 640)
- Integrated hardware and software watchdog
- Optional: up to 20m USB cable, high temperature USB cable, extendable up to 100m Ethernet cable (PoE)





thermoIMAGER TIM NetBox

Model	TIM NetBox
Operating temperature	0°C up to 50°C
Storage temperature	-20°C to 75°C
Relative humidity	10 to 95%, non-condensing
Material (housing)	Anodized aluminum
Dimensions	113 x 57 x 47mm
Weight	385g
Vibration	IEC 60068-2-6 (sinus-shaped) / IEC 60068-2-64 (broadband noise)
Shock	IEC 60068-2-27 (25g and 50g)
Operating system	Windows 7 Professional
Power supply	8 48VDC or Power over Ethernet (PoE/ 1000BASE-T)
Power consumption	7.5W (+ additional 2.5W for TIM camera)
Cooling	Active via two integrated fans
Board	COM Express® mini embedded board
Processor	Intel® E3845 Quad Core, 1.91GHz
Hard drive	16GB SSD
RAM	2GB (DDR2, 533MHz)
Ports	2x USB 2.0, 1x USB 3.0, 1x Mini-USB 2.0, Micro-HDMI, Ethernet (Gigabit Ethernet)
Extensions	micro SDHC / SDXC card
Additional functions	4x status LEDs

PC

Online and offline data analysis

- Real-time temperature information (°C or °F) in main window, as digital display or graphic display
- Detailed analysis using measuring fields, automatic hotspot/coldspot search
- Logical linking of temperature information
- Slow-motion replay without connected camera
- Various color palettes to highlight thermal contrasts

Video recording and snapshot feature (IR or BI-SPECTRAL)

- Recording of video sequences and individual images for later analysis or documentation
- Adjustable frame rate to reduce data volume
- Display of snapshot process for direct analysis

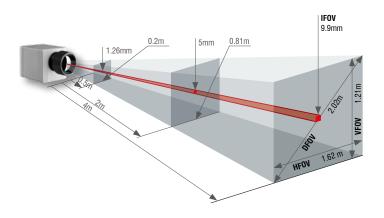
Temperature data analysis and documentation

- Triggered data collection
- Radiometric video sequences (*.ravi) and snapshots (*.tiff)
- Thermal images as *.avi / *.tiff or text files *.csv, *.dat incl. complete temperature information
- Data transfer in real time to other software programs via DLL or COM port interfaces

TIM 640	ngth		n ement e*		Distance to measurement object [m]													
640 x 480 px	Focal length [mm]	Angle	Minimum measurement distance*		0.1	0.2	0.3	0.5	1	2	4	6	10	30	100			
33° Standard lens	18.7	33° 25° 41° 0.91mrad	0.2m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]	0.068 0.051 0.085 0.1	0.13 0.09 0.16 0.2	0.19 0.14 0.23 0.3	0.31 0.23 0.38 0.5	0.60 0.45 0.75 0.9	1.20 0.89 1.49 1.8	2.38 1.77 2.97 3.6	3.57 2.65 4.45 5.5	5.9 4.4 7.4 9.1	17.8 13.2 22.2 27.3	59.3 44.2 74.0 90.9			
15° Telephoto lens	41.5	15° 11° 19° 0.41mrad	0.5m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]				0.13 0.10 0.17 0.2	0.26 0.20 0.33 0.4	0.52 0.39 0.66 0.8	1.05 0.79 1.31 1.6	1.57 1.18 1.96 2.5	2.6 2.0 3.3 4.1	7.8 5.9 9.8 12.3	26.1 19.6 32.7 41.0			
60° Wide angle lens	10.5	60° 45° 75° 1.62mrad	0.2m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]	0.128 0.091 0.157 0.2	0.25 0.18 0.30 0.3	0.36 0.26 0.44 0.5	0.59 0.42 0.72 0.8	1.17 0.83 1.43 1.6	2.32 1.66 2.85 3.2	4.63 3.31 5.69 6.5	6.94 4.96 8.52 9.7	11.6 8.3 14.2 16.2	34.6 24.7 42.6 48.6	115.4 82.4 141.8 161.9			
90° Super wide angle lens	7.7	90° 64° 111° 2.21mrad	0.2m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]	0.220 0.138 0.260 0.2	0.43 0.27 0.50 0.4	0.63 0.39 0.73 0.7	1.03 0.64 1.21 1.1	2.03 1.27 2.39 2.2	4.04 2.53 4.76 4.4	8.06 5.05 9.50 8.8	12.07 7.57 14.24 13.2	20.1 12.6 23.7 22.1	60.3 37.8 71.1 66.2	200.8 125.9 237.0 220.8			

FOV = Field of view; HFOV = Horizontal field of view; VFOV = Vertical field of view; DFOV = Diagonal dimension of the total measuring field at the object level; IFOV = Indicated field of view Table with examples showing which measuring field sizes and pixel sizes are reached at which distance. Various lenses are available for optimal configuration of the camera. Wide angle lenses have radial distortion due to the angle of their aperture. The TIMConnect software has an algorithm which corrects this distortion.

* Please note: The measurement accuracy of the camera may lie outside of the specifications for distances below the defined minimum measurement distance.



- Standard-, telephoto- and wide angle lenses for adaptation to different applications
- High quality germanium lenses and special anti-reflective coating for excellent optics
- Factory-calibrated lenses for easy exchange of optical system without recalibration

Measuring field sizes can be calculated online at www.micro-epsilon.com/optikkalkulator.

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TIM M1 / TIM M05 1)	ngth		m ement e*		Distance to measurement object [m							1]						
382 x 288 px	Focal length [mm]	Angle	Minimum measurement distance*		0.1	0.2	0.3	0.5	1	2	4	6	10	30	100			
f=16mm wide angle lens	16	20° 15° 25° 0.94mrad	0.2m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]		0.07 0.05 0.09 0.2	0.11 0.08 0.13 0.3	0.18 0.14 0.22 0.5	0.36 0.27 0.45 0.9	0.72 0.54 0.90 1.9	1.43 1.08 1.79 3.8	2.15 1.62 2.69 5.6	3.6 2.7 4.5 9.4	10.7 8.1 13.5 28.1	35.8 27.0 44.9 93.8			
f=25mm standard lens	25	13° 10° 16° 0.60mrad	0.5m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]	0.023 0.017 0.029 0.1	0.05 0.03 0.06 0.1	0.07 0.05 0.09 0.2	0.11 0.09 0.14 0.3	0.23 0.17 0.29 0.6	0.46 0.35 0.57 1.2	0.92 0.69 1.15 2.4	1.38 1.04 1.72 3.6	2.3 1.7 2.9 6.0	6.9 5.2 8.6 18.0	22.9 17.3 28.7 60.0			
f=50mm telephoto lens	50	7° 5° 8° 0.30mrad	1.5m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]				0.06 0.04 0.07 0.2	0.11 0.09 0.14 0.3	0.23 0.17 0.29 0.6	0.46 0.35 0.57 1.2	0.69 0.52 0.86 1.8	1.1 0.9 1.4 3.0	3.4 2.6 4.3 9.0	11.5 8.6 14.4 30.0			
f=75mm Super telephoto lens	75	4° 3° 5° 0.20mrad	2.0m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]					0.08 0.06 0.10 0.2	0.15 0.12 0.19 0.4	0.31 0.23 0.38 0.8	0.46 0.35 0.57 1.2	0.8 0.6 1.0 2.0	2.3 1.7 2.9 6.0	7.6 5.8 9.6 20.0			

 $^{^{\}scriptsize 1)}$ TIM M05 only available with OF25 lens \mid Please note: the camera provides 382 x 288 px in the 80Hz mode

TIM M1 / M05 with VGA 1)	ngth		m ement e*	Distance to measurement object [m]											
Resolution 764 x 480 px	Focal length [mm]	Angle	Minimum measurement distance*		0.1	0.2	0.3	0.5	1	2	4	6	10	30	100
f=16mm wide angle lens	16	39° 25° 46° 0.94mrad	0.2m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]		0.14 0.09 0.17 0.2	0.21 0.14 0.25 0.3	0.36 0.23 0.42 0.5	0.72 0.45 0.85 0.9	1.43 0.90 1.69 1.9	2.87 1.80 3.38 3.8	4.30 2.70 5.08 5.6	7.2 4.5 8.5 9.4	21.5 13.5 25.4 28.1	71.6 45.0 84.6 93.8
f=25mm standard lens	25	26° 16° 30° 0.60mrad	0.5m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]	0.046 0.029 0.054 0.1	0.09 0.06 0.11 0.1	0.14 0.09 0.16 0.2	0.23 0.14 0.27 0.3	0.46 0.29 0.54 0.6	0.92 0.58 1.08 1.2	1.83 1.15 2.17 2.4	2.75 1.73 3.25 3.6	4.6 2.9 5.4 6.0	13.8 8.6 16.2 18.0	45.8 28.8 54.1 60.0
f=50 mm telephoto lens	50	13° 8° 15° 0.30mrad	1.5m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]				0.11 0.07 0.14 0.2	0.23 0.14 0.27 0.3	0.46 0.29 0.54 0.6	0.92 0.58 1.08 1.2	1.38 0.86 1.62 1.8	2.3 1.4 2.7 3.0	6.9 4.3 8.1 9.0	22.9 14.4 27.1 30.0
f=75 mm Super telephoto lens	75	9° 5° 10° 0.20mrad	2.0m	HFOV [m] VFOV [m] DFOV [m] IFOV [mm]					0.15 0.10 0.18 0.2	0.31 0.19 0.36 0.4	0.61 0.38 0.72 0.8	0.92 0.58 1.08 1.2	1.5 1.0 1.8 2.0	4.6 2.9 5.4 6.0	15.3 9.6 18.0 20.0

 $^{^{\}circ}$ TIM M05 is only available with OF25 lens | Please note: the camera provides 764 x 480 px in the 32Hz mode